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3204 Industrial Engines Caterpillar Pistons
And Connecting Rods . Usage: Remove
Pistons And Connecting Rods START BY:

a. remove cylinder head assembly. b.
remove oil pan. 1. Put the engine in position
on tooling (A) as shown. 2. Remove the
carbon ridge from the top inside surface of
the cylinders with tool (B). 3. Turn the
crankshaft until the two center pistons are in
the down position. 4 ...

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Camshaft . Usage: Remove Camshaft
START BY: a. remove valve lifters. b.
remove timing gear cover. 1. Put the engine
in position on tooling (A) as shown. NOTE:
To keep the engine timing correct during

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removal and installation of the camshaft, put a mark on the teeth of the idler gear and camshaft drive gear at location (X). Put a mark on the teeth of the ...

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